

EXPRESS 200CW ASSEMBLY INSTRUCTIONS

Remove all the parts inside the crate and lay them on the floor
There should be the following:

- Silver mast with yellow sliding head, winch and cable
- Yellow and blue front base
- Axle with two lynch pins
- Two large rubber wheels
- Rear silver and yellow frame
- 10 x 15kg counterweights
- Two vacuum cups and brackets

Insert axle into yellow and blue front base and lock into position by tightening the hand knobs on each side and then attach large black rubber wheels
Ensure lynch pins secure the wheels in position



Insert the silver square member of the rear silver frame into the square tube of the front base.

Lock into position with the fold over pin.

Note the three different positions to lock the rear frame – 100kg (shortest assembly), 150kg and 200kg (longest assembly) positions.



Position tilting tube inside the Express 200 winch mount and secure with an M10 bolt and nut.

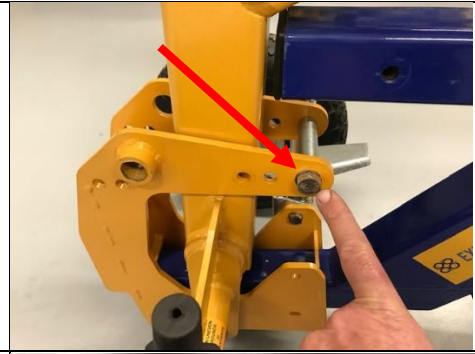
If this hole is not available on your Express 200 then request a template from Quattrolifts to drill this hole.



Remove the front bolt with bush and the mast locking pin on the Express 200 base. This will allow the mast to tilt its full range.



Move the rear bolt and bush to the most rearward position. This will allow the mast to tilt its full range.



TWO people are required to Insert the mast into the base.

The mast has two positions – with the mast elevated or in the normal position. Decide which position works best for your operation.

One person will lift and insert the mast into the base while the second person secures the mast in position.

Secure the winch on the base and insert the pin and rotate the winch handle.



Attach the vacuum cup load arm and two vacuum cups with pins.

Load the 10 counterweights on the rear frame – one at a time evenly on each side (loading the counterweights on one side may cause the machine to fall due to uneven load) and secure the counterweights with the hand knobs.

